Docket No. 0114-00008

## Declaration and Power of Attorney For Patent Application English Language Declaration

As a below named inventor, I hereby declare that:

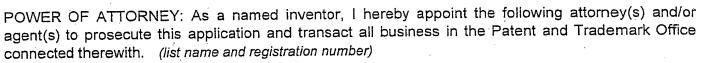
My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

P	PROCESS FOR PRESSURE ASSISTED MOLDING OF HOLLOW ARTICLES					
<u>L</u> a	ne specification of which		· · · · · · · · · · · · · · · · · · ·		**	
= (c	check one) □ is attached hereto.			·		
	☐ is attached hereto.					
was filed on February 28, 2001 as United States Application				o. or PCT	International	
it rap	Application Number 60	/272,156				
TU a	and was amended on _					
<b>1</b>			(if applicable)		•	
I hereby state that I have reviewed and understand the contents of the above identified specifical including the claims, as amended by any amendment referred to above.  I acknowledge the duty to disclose to the United States Patent and Trademark Office all informations.						
k	I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.					
I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or Section 365(b) of any foreign application(s) for patent or inventor's certificate, or Section 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate or PCT International application having a filing date before that of the application on which priority is claimed.						
F	Prior Foreign Application(s)	)		Priority	Not Claimed	
(	(Number)	(Country)	(Day/Month/Year Filed	1)	П	
(	(Number)	(Country)	(Day/Month/Year Filed	- I)		
(	(Number)	(Country)	(Day/Month/Year Filed			
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60/272,156	2/28/01	
(Application Serial No.)	(Filing Date)	
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(Application Serial No.)	(Filing Date)	
section 365(c) of any PCT Internations as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled Office all information known to Section 1.56 which became avail	national application designating each of the claims of this application in the manner place the duty to disclose to the me to be material to patental able between the filing date of	any United States application(s), the United States, listed below as plication is not disclosed in the provided by the first paragraph of United States Patent and Trademility as defined in Title 37, C. F. the prior application and the natio
Section 365(c) of any PCT Internation as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled	national application designating each of the claims of this application in the manner place the duty to disclose to the me to be material to patental able between the filing date of	the United States, listed below as plication is not disclosed in the provided by the first paragraph of United States Patent and Tradem sility as defined in Title 37, C. F. the prior application and the nation
section 365(c) of any PCT Internations as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled Office all information known to Section 1.56 which became avail	national application designating each of the claims of this application in the manner place the duty to disclose to the me to be material to patental able between the filing date of	the United States, listed below a plication is not disclosed in the provided by the first paragraph of United States Patent and Tradem pility as defined in Title 37, C. F.
section 365(c) of any PCT Internation as the subject matter of United States or PCT Internation U.S.C. Section 112, I acknowled Office all information known to Section 1.56 which became avail or PCT International filing date of	each of the claims of this application designating each of the claims of this application in the manner place the duty to disclose to the me to be material to patental able between the filing date of this application:	the United States, listed below a plication is not disclosed in the provided by the first paragraph of United States Patent and Tradem bility as defined in Title 37, C. F. the prior application and the nation (Status)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.



Robert A. Dunn (Reg. No. 30,556) Dinnin & Dunn, P.C. 755 West Big Beaver, Ste. 2100 Troy, MI 48084 (248) 362-2800

Send Correspondence to:	Robert A. Dunn Dinnin & Dunn, P.C. 755 West Big Beaver, Ste. 2100 Troy, MI 48084	
Direct Telephone Calls to: (248) 362-2800 - Robert A. Du	(name and telephone number)	
Full name of sole or first inventor		Date
Sole or first inventor's signature	Tenals la Chemis	5-16-01
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Citizenship US		
Post Office Address 31701 Sikon		
Chesterfield Twp., MI 480	41	

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Patent and Tradomark Office II & DEDARTMENT OF COMMED!

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Date

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FORM PTO-7595 (Modified) (Rev. 6-23) OMF, No. 0651-0011 (exp.4/94) Copyright 1994-97 LegalStar		HEET	U.S. DEPARTMENT Patent and	OF COMMERCE Trademark Office
Tab settings → → ▼	101641982	▼	<b>*</b>	<b>▼</b>
To the Honorable Commissioner of Paten	ts and Trademarks: Please r	ecord the attached ori	iginal documents or o	copy thereof.
Name of conveying party(ies):     Ronald Thomas	128/11	ne: Alliance Systems,		•
	1	rnal Address: 46449		<u>ورج</u>
Additional names(s) of conveying party(ies)		sterfield, MI 48047		%
3. Nature of conveyance:				
∆ Assignment	lerger Stre	eet Address:		2 <b>.2</b>
☐ Security Agreement ☐ C	hange of Name			
Other	City	<i>r</i> :	State:	ZIP:
Execution Date:	Addition	onal name(s) & address(	es) attached? 🔲 Ye	s 🛭 No
03/05/2001 DTESSEM1 00000023 60272156 01/CC:214 X5.00 DP 03/05/2001 DTESSEM1 00000023 60272156 02 FC:581 40.00 DP	dditional numbers attached?	( U Z □ Yes ⊠ No	272/5	6
Name and address of party to whom cor concerning document should be mailed:	respondence 6. To	al number of application	ons and patents invo	olved: 1
Name: Robert A. Dunn	7. To	tal fee (37 CFR 3.41):.	\$ 40.00	
Internal Address: Dinnin & Dunn, P.C. 755 West Big Beaver, Ste. 2100	<b>\times</b>	Enclosed - Any exce credited or debited to	•	ould be
Troy, MI 48084		Authorized to be cha	rged to deposit acco	unt
Street Address:	8. De	posit account number	:	
City: State:	ZIP:			
	DO NOT USE THI	S SPACE		
9. Statement and signature.  To the best of my knowledge and belief, of the original document.  Robert A. Dunn		true and correct and a		a true copy

Signature

Total number of pages including cover sheet, attachments, and document:

Name of Person Signing

Assignment of Rights in In (Sole inventor; single ass	•	Docket No. 0114-00008		
Inventor	Reside	Residence of Inventor		
Ronald Thomas	31701 Sikon Chesterfield Twp., MI 48	046		
Assignee	Residence or Principal	Place of Business of Assignee		
Alliance Systems, Inc.	46449 Continental Drive Chesterfield, MI 48047	·		
Whereas, I, the above-identified Inventor, have PROCESS FOR PRESSURE ASSISTED MOLDING  The state of the state	OF HOLLOW ARTICLES  making application for Letters Pater  ded interest in said Invention, said	nt in the United States of America; application disclosing the Invention		

I hereby assign, sell and transfer a 100% undivided interest in said invention, said application, including any divisions, continuations, and continuations-in-part thereof, and in and to any and all Letters Patent of the United States, and countries foreign thereto, which may be granted for said Invention, and in and to any and all priority rights, Convention rights, and other benefits accruing or to accrue to me with respect to the filing of applications for patents or securing of patents in the United States and countries foreign thereto, unto said Assignee;

), and other good and valuable consideration, the receipt whereof is hereby acknowledged;

And I hereby authorize and request the Commissioner of Patents and Trademarks to issue said United States Letters Patent to said Assignee, as assignee of the whole right, title and interest thereto;

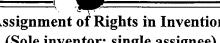
And I further agree to execute all necessary and lawful future documents, including assignments in favor of Assignee, or its designees as Assignee or its Assignees may from time-to-time present to me in order to perfect title in said Invention, modifications, and improvements in said Invention, applications and Letters Patent of the United States and countries foreign thereto;

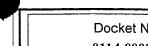
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abquiring the entire right, title and interest in the same;

Now, this indenture witnesseth, that for the sum of





Assignment of Rights in Invention (Sole inventor; single assignee)		0114-00008
Inventor	Resider	nce of Inventor
Ronald Thomas	31701 Sikon Chesterfield Twp., MI 480	46
Assignee	Residence or Principal	Place of Business of Assignee
Alliance Cas Systems, Inc.  ALLIANUR SYSTEMS, INC.  Rut	46449 Continental Drive Chesterfield, MI 48047	
al-	raid application for patent, a resaid Invention, as the Assignment the year	nd/or, for obtaining any reissue or
Before me personally appeared Ronald Thomas who acknowledged the foregoing instrument to be a free act execute the same this day of day of	- 41	ted that he or she is authorized to
	MICHELLE Mosson Public, Oci Bly Geograpiska Exp	tent Cottia, Wi



## UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

ASSISTANT SECRETARY AND COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

MAY 22, 2001

**PTAS** 

DINNIN & DUNN, P.C. ROBERT A. DUNN 755 WEST BIG BEAVER, STE. 2100 TROY, MI 48084



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MAY 2 5 2001

## UNITED STATES PATENT AND TRADEMARK OFFICE NOTICE OF RECORDATION OF ASSIGNMENT DOCUMENT

THE ENCLOSED DOCUMENT HAS BEEN RECORDED BY THE ASSIGNMENT DIVISION OF THE U.S. PATENT AND TRADEMARK OFFICE. A COMPLETE MICROFILM COPY IS AVAILABLE AT THE ASSIGNMENT SEARCH ROOM ON THE REEL AND FRAME NUMBER REFERENCED BELOW.

PLEASE REVIEW ALL INFORMATION CONTAINED ON THIS NOTICE. THE INFORMATION CONTAINED ON THIS RECORDATION NOTICE REFLECTS THE DATA PRESENT IN THE PATENT AND TRADEMARK ASSIGNMENT SYSTEM. IF YOU SHOULD FIND ANY ERRORS OR HAVE QUESTIONS CONCERNING THIS NOTICE, YOU MAY CONTACT THE EMPLOYEE WHOSE NAME APPEARS ON THIS NOTICE AT 703-308-9723. PLEASE SEND REQUEST FOR CORRECTION TO: U.S. PATENT AND TRADEMARK OFFICE, ASSIGNMENT DIVISION, BOX ASSIGNMENTS, CG-4, 1213 JEFFERSON DAVIS HWY, SUITE 320, WASHINGTON, D.C. 20231.

RECORDATION DATE: 02/28/2001

REEL/FRAME: 011588/0603

NUMBER OF PAGES: 3

BRIEF: ASSIGNMENT OF ASSIGNOR'S INTEREST (SEE DOCUMENT FOR DETAILS).

ASSIGNOR:

THOMAS, RONALD

DOC DATE: 02/28/2001

ASSIGNEE:

ALLIANCE SYSTEMS, INC. 46449 CONTINENTAL DRIVE CHESTERFIELD, MICHIGAN 48047

SERIAL NUMBER: 60272156

PATENT NUMBER:

FILING DATE: 02/28/2001

ISSUE DATE:

PAULA MCCRAY, EXAMINER ASSIGNMENT DIVISION OFFICE OF PUBLIC RECORDS